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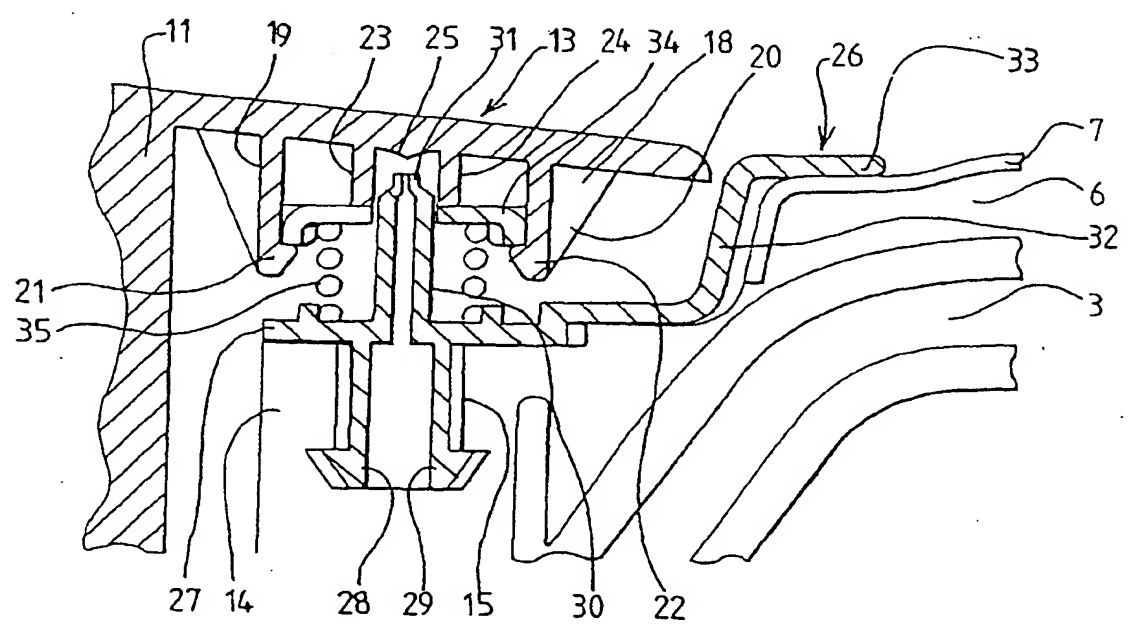
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(54) Title: A STEERING WHEEL



(57) Abstract: A steering wheel is disclosed, the steering wheel comprising a frame as radially outwardly-extending spokes (3, 4) and a rim (5). The frame defines a recess to receive an air-bag unit (9). The steering wheel is provided with a number of mounting elements (26) associated with a respective spoke (3, 4). Each mounting element (26) is connected to the steering wheel and has a portion (33) overlying part of the steering wheel. The air-bag unit (9) is connected to each mounting element (26) by means of a resiliently-biased connection to permit relative movement of the air-bag unit (9) with respect to the steering wheel, such that the peripheral part of the air-bag unit (9) defines a pre-determined gap between itself and the overlying portion (33) of the mounting element (26).

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“A STEERING WHEEL”

10 **THE PRESENT INVENTION** relates to a steering wheel, and more particularly relates to a steering wheel for a motor vehicle.

It has been proposed previously to provide an air-bag which is mounted in the steering wheel of a motor vehicle, the air-bag being provided with an inflator to inflate the air-bag in the event that an accident should arise. Typically the air-bag is located within a “floating” cover or housing provided within the central part of the steering wheel, the “floating” cover or housing being maintained in position by means of springs. Pressure may be applied to the cover or housing to compress the springs and actuate a horn function.

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Typically a gap is provided between the outer edge of the floating cover or housing, and at least part of the steering wheel where spokes extend from a central hub to a rim. As the central cover or housing may float, it is necessary to mount the cover or housing on the rest of the steering wheel in such a way that the covering or housing has a certain degree of freedom of movement, and thus it is very difficult to control the dimension of the gap between the outer part of the cover or housing and the adjacent spoke. The problem may be made more complicated by the fact that many steering wheels include an internal frame, to which foam is applied, meaning that different steering wheels may have slightly

different thicknesses of foam. While this is not of any great importance with regard to the manner of operation of the steering wheel, a slight degree of difference in thickness of a foam layer on the steering wheel may make a very substantial difference to the width of a gap appearing between the floating cover or housing and the adjacent spoke.

It has been proposed to provide an element which seals the gap, and reference may be made to US-A-5,228,362 which discloses a steering wheel arrangement of the type generally described above in which a spacer is provided between each spoke and the edge of the floating cover or housing, the spacer being securely connected to the inner framework of the steering wheel. Such an arrangement may assist, but if the cover or housing moves with the permitted degrees of freedom of movement, from an initial position, the sizes of the gaps between the floating cover or housing and different spokes may become very different.

The present invention seeks to provide an improved steering wheel unit.

According to the present invention, there is provided a steering wheel, the steering wheel comprising a frame to be connected to a steering shaft, the frame having radially outwardly extending spokes and a rim, the frame defining a well or recess to receive an air-bag unit; the steering wheel being provided with a plurality of mounting elements, each mounting element being associated with a respective spoke, each mounting element being connected to the steering wheel and having a portion overlying part of the steering wheel, each mounting element being adjacent a periphery of the air-bag unit; the air-bag unit being connected to each mounting element by means of a respective resiliently biased connection to enable relative movement of the air-bag unit with respect to the

steering wheel, the peripheral part of the air-bag unit defining a substantially predetermined gap with the said portion of the mounting element.

Preferably at least one said resiliently biased connection wherein at least
5 one said resiliently biased connection between the air-bag unit and mounting element of the steering wheel includes electric contacts configured to be moved to touch each other on movement of the air-bag unit against the bias to complete a horn or hooter circuit.

10 Advantageously, each resiliently biased connection comprises a compressible helical spring.

Conveniently, the upper part of each spring is connected to an element which is received within a snap-fit socket provided on a projecting peripheral
15 lip of the air-bag unit.

Preferably, at least some mounting elements are mounted to the steering wheel with a degree of freedom of movement, movement of each said mounting element causing the portion of the mounting element overlying part of the
20 steering wheel to slide relative to the surface of the steering wheel.

Advantageously, there are three mounting elements, one mounting element being mounted to the steering wheel at a predetermined position, and the remaining two mounting elements being mounted to the steering wheel with
25 a said degree of freedom of movement.

Conveniently, the steering wheel defines mounting platforms, and respective retaining recesses, each mounting element having a horizontal bias to a respective mounting platform and having depending snap acting elements

receivable within the said recess, at least some of the recesses having dimensions greater than that of the snap acting elements to provide said degrees of freedom of movement.

5 Preferably each said recess is provided within a respective platform.

Advantageously, each said recess is provided at a position adjacent a respective said platform.

10 Conveniently, each platform is located beneath a peripheral lip provided on the air-bag unit, the said portion of the mounting element over-lying part of the steering wheel being in the form of a flange, said gap being defined between the peripheral lip and the said flange.

15 In order that the invention may be more readily understood, and so that further features thereof may be appreciated, the invention will now be described, by way of example, with reference to the accompanying drawings in which:

20 FIGURE 1 is a diagrammatic sectional view of a steering wheel in accordance with the invention,

FIGURE 2 is an enlarged view of part of the embodiment of Figure 1,

25 FIGURE 3 is a view, corresponding generally to Figure 1, illustrating part of a modified embodiment of the invention, and

FIGURE 4 is a view corresponding to Figure 3 illustrating yet another modified embodiment of the invention.

Referring initially to Figure 1 of the accompanying drawings, a steering wheel 1 is provided, the steering wheel comprising a frame which defines a central hub or boss 2 adapted to be connected to a steering shaft, the hub or boss 2 carrying frame members 3, 4 which form radially outwardly extending spokes.

5 The free ends of the outwardly extending spokes are connected to a circular rim 5. The frame is provided with a foam layer 6 provided with an outer seal or leather skin 7 in the exposed regions thereof. A cover 8 is applied to the under-part of the steering wheel for aesthetic reasons.

10 The boss 2, spokes 3, 4 and rim 5 define a central well or recess which receives an air-bag unit 9. The air-bag unit 9 is releasably connected to the lower part of the steering wheel frame using a spring-clip arrangement 10. The air-bag unit 9 has a central housing 11, which houses the air-bag, and an upper cover which extends radially outwardly forming radially extending lips 12, 13
15 which extend towards the spokes 3, 4. A gap is defined between the free edge of each lip 12, 13 and the adjacent spoke 3, 4, and this is the gap which it is intended should be masked or made to be consistent.

Turning now to Figure 2, the right-hand spoke 3 is illustrated in more
20 detail and carries, at a position beneath the radially extending right-hand lip 13, a substantially horizontal platform 14 provided with a recess 15 therein, the recess 15 being configured to receive a snap-fitting. A corresponding platform 16 (see Figure 1) is provided beneath the left-hand lip 12, with a corresponding recess 17, but the left-hand recess 17 is of slightly lesser
25 dimension compared to the right hand recess.

The recesses 15, 17 as will now be described, receive projections on mounting elements carried by the air-bag unit 9.

With reference to Figure 2, it will be seen that on the under-surface of the radially projecting lip 13 there is provided a snap socket 18. The snap socket 18 is defined by two spaced-apart depending walls 19, 20 each carrying, at their lower end, an inwardly directed "snap" projection 21, 22. These two walls may move outwardly away from each other with a snap action. Located between the two depending walls 19,20 are two further depending walls, 23, 24 which do not depend as far below the projecting lip 13 as the first mentioned walls 19, 20. On the under-surface of the cover 13 between the inner depending walls 23, 24 is an electric contact 25.

10

A mounting element 26 is provided. The mounting element 26 comprises a horizontal portion 27 configured to rest on top of the horizontal platform 14, the horizontal portion 27 being provided with depending snap-acting elements 28, 29 configured to be received within the recess 15. Above the snap-acting elements 28, 29 is an upwardly extending projection 30 dimensioned to be received between the inner depending walls 23, 24 which depend from the projecting lip 13. The upper end of the projection 30 carries an electric contact 31. The horizontal portion 27 of the mounting element 26 extends to an upstanding region 32 which terminates with a generally horizontally extending flange 33 which overlies part of the outer skin 7 of the foam layer 6 as applied to the frame of the steering wheel.

20

A spring abutment plate 34 is provided which is received as a snap-fit between the snap-acting projections 21, 22 provided at the lower ends of the outer depending walls 19, 20 of the snap socket 18 provided on the under-side of the lip 13. The abutment plate 34 is connected to the upper end of a helical compression spring 35 which engages the upper surface of the horizontal portion 27 of the mounting element 26. The upper surface 27 may be provided with upwardly extending locating projections to locate the lower end of the

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spring. The spring thus serves to interconnect the projecting lip 13 with the mounting element 26. It will therefore be seen that the spring therefore effectively represents a resiliently biased connection between the air-bag unit and the mounting element.

5

It can be seen that, in the arrangement shown in Figure 2, the snap-acting elements 28, 29 provided on the mounting element 26 may move slightly within the recess 15 provided at platform 14, and should the snap-acting elements 28, 29 move in this way, the entire mounting element 26, including the upwardly
10 extending projection 32 and the horizontally extending flange 33, will move in sympathy, with the flange 33 sliding over the skin 7 of the foam layer 6.

At this stage it is to be understood that the left-hand projecting lip 12 of the air-bag unit 9 is provided with a similar snap-acting socket, which will not
15 be described in detail, incorporating a mounting element having snap-acting elements engageable within the left-hand recess 17. However, the left-hand recess 17 has a slightly lesser dimension than the right hand recess 15 as illustrated in Figure 2, and thus the left-hand mounting element is not free to move relative to the platform.

20

It is envisaged that in a typical steering wheel there will be three spokes, and three platforms of the type discussed above, one platform, namely the (left-hand as illustrated) platform 16, being provided with a recess 17 with no freedom of movement for the snap-acting elements, and the other two platforms,
25 as exemplified by the (right-hand as illustrated) platform 14, enabling a degree of freedom of movement for the corresponding snap-acting projections received therein. Thus the air-bag unit 9 may be appropriately positioned with regard to variations in the manufacturing tolerances within the steering wheel.

It is to be appreciated that, as the snap-acting elements 28, 29 carried by the mounting element 26 move within the recess 15, so the rest of the mounting element 26 moves in sympathy with the flange 33 sliding relative to the upper surface of the outer skin 7 of the foam portion 6 of the steering wheel.

5

The outer periphery of the lip 13 is located to be immediately adjacent the flange 33 of the mounting element with a small predetermined gap defined therebetween. The air-bag unit 9 may move up and down against the bias imparted by the spring 35, and the electric contacts 31, 25 may be brought to
10 touch one another to complete an electric circuit which may, for example, actuate or horn or hooter.

It is to be appreciated that, in the above-described embodiment of the invention, the mounting element 26 carries a flange 33 located adjacent the very
15 periphery of the upper part of the air-bag unit 9. The flange 33 has a substantially predetermined position relative to the periphery of the air-bag unit 9.

Figure 3 illustrates a second embodiment of the invention.

20

In this embodiment, a steering wheel is provided with an internal frame which defines a lower platform 40 which is associated with the hub or boss. The lower platform 40 is associated with radially outwardly extending spokes which support a peripherally extending ring 41 which forms the rim of the
25 steering wheel. Parts of the frame are covered with a foam layer 42 and the foam, in exposed regions, has an outer skin 43 which may be of plastic or leather. A cover 44 is provided to cover the lower part of the frame, for aesthetic reasons.

An air-bag unit 45 is mounted to the frame by means of a snap-action connector 46. The air-bag unit 45 has a housing which contains a folded air-bag 47, and has an upper cover with an outwardly extending peripheral lip 48. The under-side of the lip 48 defines a snap socket 49 which receives part of a spring assembly, as will be described.

Part of the foam layer 42 defines a platform 50 located beneath the peripheral lip 48. Adjacent the platform 50 is a connecting recess 51 formed in the foam layer 42.

10

A mounting element 52 is provided having a horizontal portion 53 thereof supported on the platform 50 beneath the peripheral lip 48. The horizontal portion 53 of the mounting element 52 is connected by an almost vertical intermediate portion 54 to a terminal horizontal flange 55 which lies adjacent the outer periphery of the lip 48 of the air-bag unit 45. The terminal horizontal flange 55 of the mounting element 52 overlies part of the outer skin 43 provided for the foam 42. The flange 55 has, depending from its under-surface, a connection element 56 which is received within the connecting recess 51.

20

The horizontal portion 53 of the mounting element 52 is provided with two upstanding snap-acting projections 57, 58 which have end parts engaging apertures formed in the snap socket 49 provided under the lip 48 of the air-bag unit 45 to provide a lost motion effect to permit vertical movement of the air-bag unit 45. Provided in the snap socket 49 is an electric contact 59 connected to a cable 60, and provided in the region of the platform 50 is a further electrical contact 61 connected to a further cable 62. A spring 63 is provided retained between the snap-acting projections 57, 58 provided on the horizontal part 53 of the mounting element 52, and extending up to the electrical contact 59

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provided in the socket 49. It can be seen that the air-bag unit 45 may be depressed against the spring force provided by the spring 63, thus bringing the contacts 59, 61 into connection with each other to complete an electric circuit to sound a horn or hooter or the like.

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In this embodiment the mounting element 52 is connected to the main body of the steering wheel by means of the connection element 56. As can be seen from Figure 3, the connection element 56 may move with a degree of freedom of movement within the connecting recess 51. Thus in this
10 embodiment, the mounting element 52 may move, relative to the frame of the steering wheel, with the air-bag unit 45, and a precisely predetermined gap will be defined between the outer periphery of the lip 48 and the adjacent part of the flange 55 of the mounting element 52.

15 Turning finally to Figure 4, which is a very diagrammatic view, it is to be understood that in embodiments of the invention springs may be provided to help "centre" the air-bag unit. Thus, in the embodiment of Figure 4, the steering wheel has a frame 70 defining an outer rim 71 and a platform 72. An air-bag unit 73 is provided having an upper cover 74 overlying a chamber 75 which
20 contains a folded air-bag. The peripheral part of the cover extends outwardly to form a lip 76 extending over the platform 72.

A mounting element 80 is provided having a portion 81 overlying the platform 72, that portion being provided with a connector element 82
25 dimensioned to be received within a recess formed in the platform 72. The mounting element includes an intermediate portion 83 which extends from the horizontal portion 81 to a further horizontal flange 84 adjacent the free edge of the lip 76 provided on the air-bag unit and overlying part of the steering wheel.

A spring connection 85 (shown schematically in Figure 4) connects the mounting element 80 and a part of the projecting lip 76. A further spring 86 is provided located between the intermediate portion 83 of the mounting element 80 and part of the frame 70 of the steering wheel to provide a horizontal
5 bias to the mounting element 80, and thus also to the air-bag unit 73.

It is to be appreciated that if three inter-connections are provided between the air-bag unit 73 and the steering wheel of the type shown in Figure 4, the springs 86 will serve to "self-centre" the air-bag unit 73. As the mounting
10 elements 80 move, so the horizontal flanges 84 overlying parts of the steering wheel will slide relative to the steering wheel.

In the present Specification "comprises" means "includes or consists of" and "comprising" means "including or consisting of".
15

CLAIMS:

- 5 1. A steering wheel, the steering wheel comprising a frame to be connected to a steering shaft, the frame having radially outwardly extending spokes and a rim, the frame defining a well or recess to receive an air-bag unit; the steering wheel being provided with a plurality of mounting elements, each mounting element being associated with a respective spoke, each mounting element being
10 connected to the steering wheel and having a portion overlying part of the steering wheel, each mounting element being adjacent a periphery of the air-bag unit; the air-bag unit being connected to each mounting element by means of a respective resiliently biased connection to enable relative movement of the air-bag unit with respect to the steering wheel, the peripheral part of the air-bag unit
15 defining a substantially predetermined gap with the said portion of the mounting element.
2. A steering wheel according to Claim 1 wherein at least one said resiliently biased connection between the air-bag unit and mounting element of
20 the steering wheel includes electric contacts configured to be moved to touch each other on movement of the air-bag unit against the bias to complete a horn or hooter circuit.
3. A steering wheel according to Claim 1 or Claim 2 wherein each
25 resiliently biased connection comprises a compressible helical spring.
4. A steering wheel according to Claim 3 wherein the upper part of each spring is connected to an element which is received within a snap-fit socket provided on a projecting peripheral lip of the air-bag unit.

5. A steering wheel according to any one of the preceding Claims wherein at least some of the mounting elements are mounted to the steering wheel with a degree of freedom of movement, movement of each said mounting element causing the portion of the mounting element overlying part of the steering wheel to slide relative to the surface of the steering wheel.

6. A steering wheel according to Claim 5 wherein there are three mounting elements, one mounting element being mounted to the steering wheel at a predetermined position, and the remaining two mounting elements being mounted to the steering wheel with a said degree of freedom of movement.

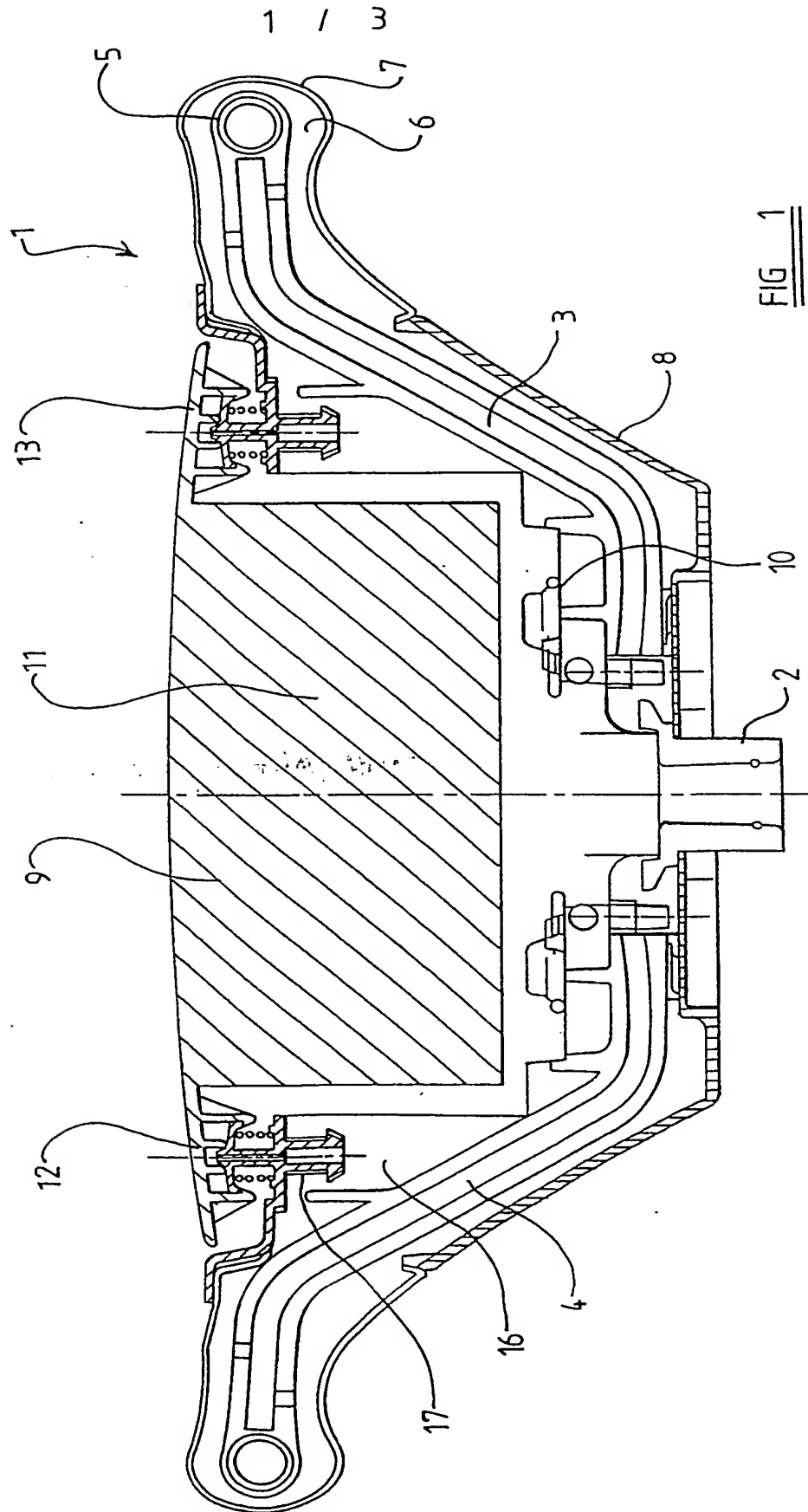
7. A steering wheel according to Claims 5 or 6 wherein the steering wheel defines mounting platforms, and respective retaining recesses, each mounting element having a horizontal bias to a respective mounting platform and having depending snap acting elements receivable within the said recess, at least some of the recesses having dimensions greater than that of the snap acting elements to provide said degree of freedom of movement.

8. A steering wheel according to Claim 7 wherein each said recess is provided within a respective platform.

9. A steering wheel according to Claim 7 wherein each said recess is provided at a position adjacent a respective said platform.

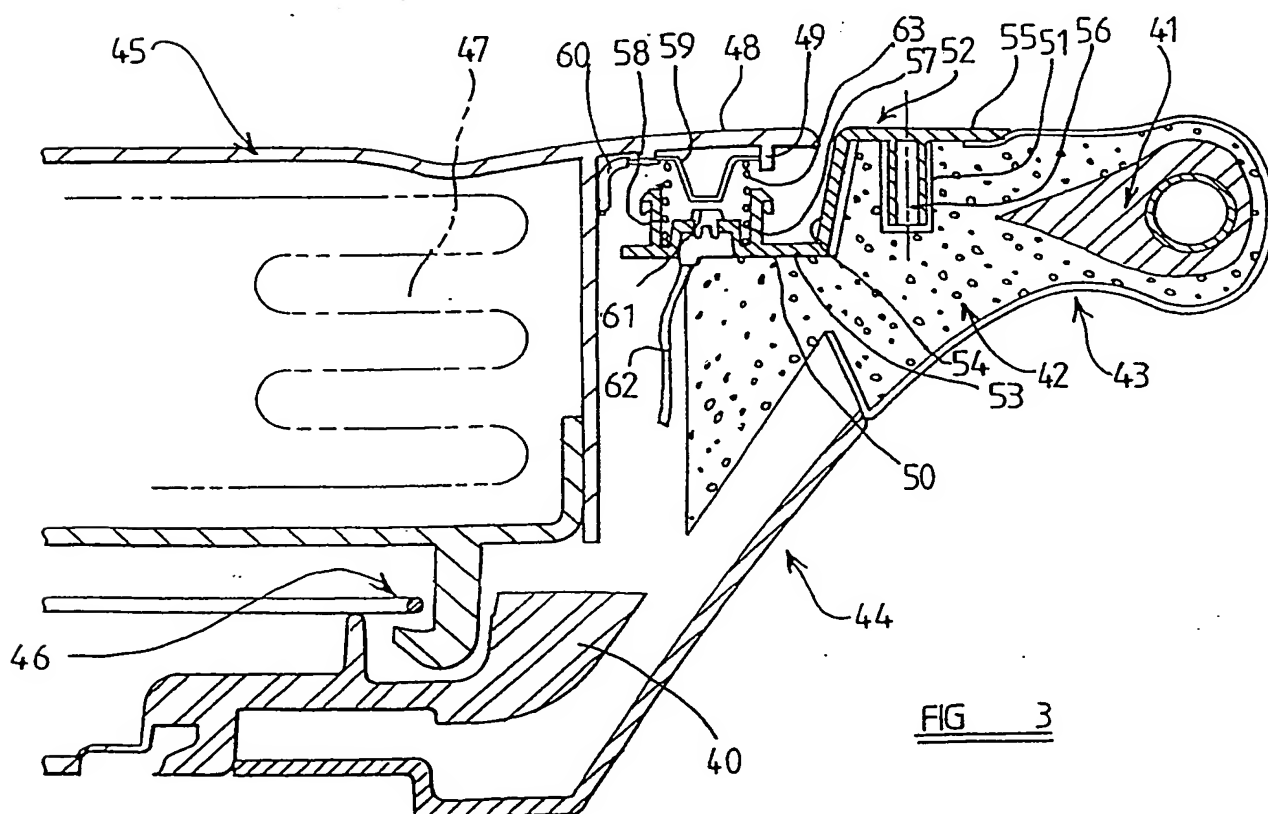
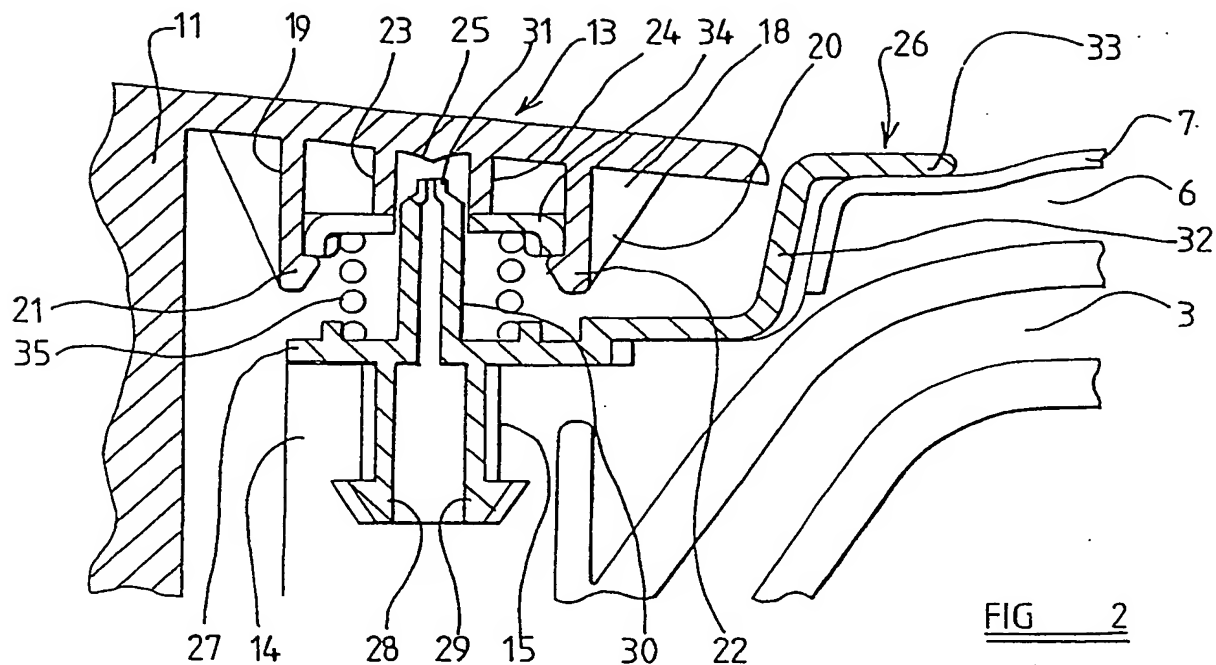
10. A steering wheel according to any one of Claims 7 to 9 wherein each platform is located beneath a peripheral lip provided on the air-bag unit, the said portion of the mounting element over-lying part of the steering wheel being in

the form of a flange, said gap being defined between the peripheral lip and the said flange.



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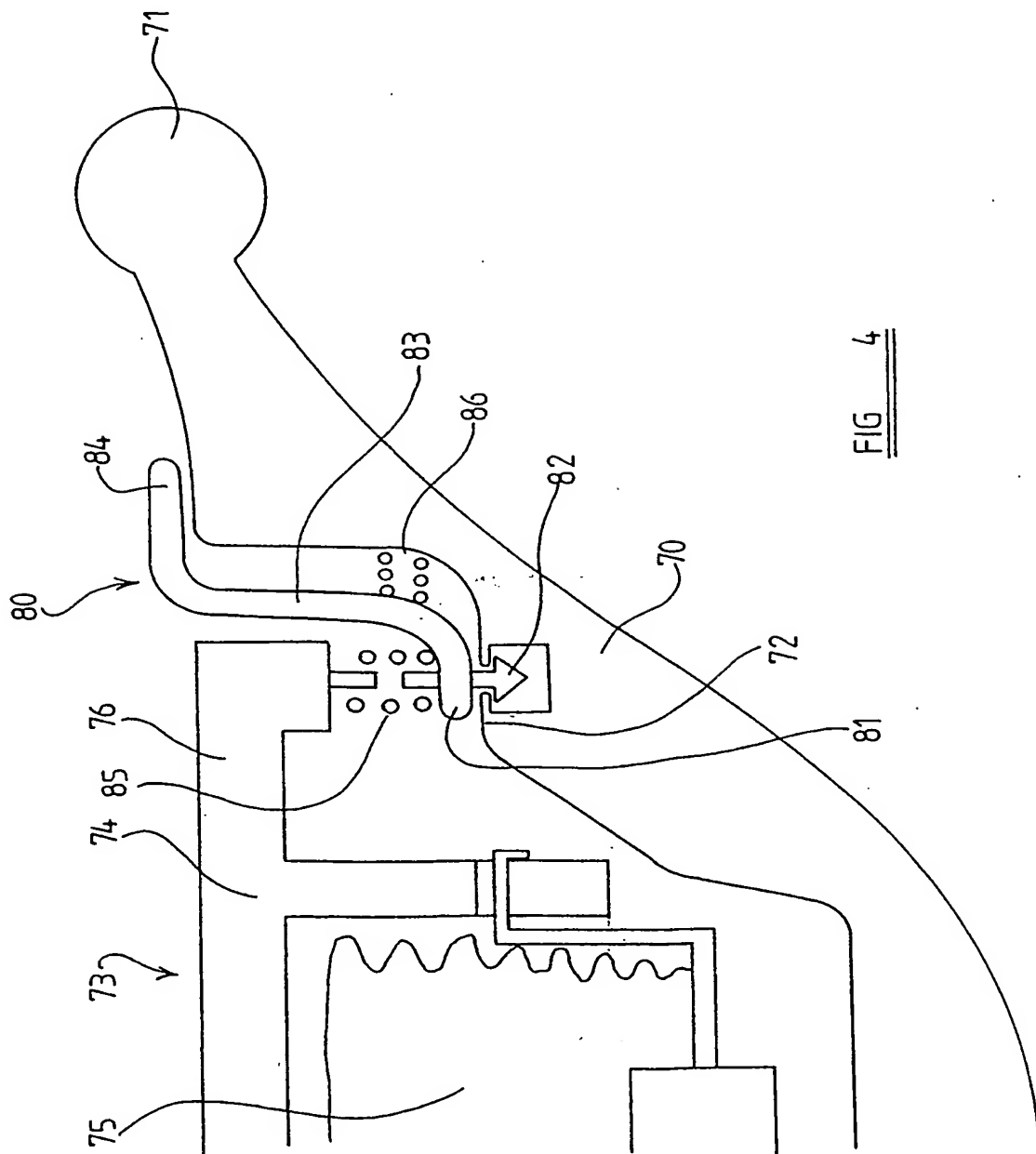


FIG 4

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 03/00910

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B60R 21/20, B62D 1/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: B60R, B62D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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A	US 5228362 A (B.S. CHEN ET AL), 20 July 1993 (20.07.93) --	1-10
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☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

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Date of the actual completion of the international search

23 Sept 2003

Date of mailing of the international search report

26 September 2003

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INTERNATIONAL SEARCH REPORT

International application No.

/SE 03/00910

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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INTERNATIONAL SEARCH REPORT

Information on patent family members

26/07/03

International application No.

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